



- NOTES
- THE 1450293-I ALIGNMENT FIXTURE ASSY IS USED DURING OVERHAUL OF THE 145D5300 COME XMSN TO ALIGN THE 145D5300 BEARING AND 145D530 GEAR IN THE 14503307 CARTRIDGE.
- ESTIMATED WT. OF THE 1450293-I = 10 LBS.
- ESTIMATED CUBE OF THE 1450293-I = 145.5 X 145 X 18.0 IN.
- 3 BREAK ALL SHARP EDGES (C.R.)
- 4 MACHINED SURFACES TO BE \geq UNLESS NOTED.
- 5 WELD PER BOEING VERTOL TFS 56.1 (ALUM CLASS II, STRESS RELIEVE PER BOEING VERTOL TFS 36-9.04 (ALUM).
- 6 ADJUST - IS TORQUE HANDLE TO LIFT - B PUSHER PLUS 80 LBS.
- 7 CAR LANE MFG CO.
ST. LOUIS, MO 63119
CODE IDENT NO. 89862
- 8 BOSTON GEAR DIV.
INCOM INTERNATIONAL INC.
QUINCY, MA 02171
CODE IDENT NO. 7.041
- 9 VLIER ENGINEERING DIV.
BARRY WRIGHT CORP
BURBANK, CA 91504
CODE IDENT NO. 01226
- 10 STEEL STAMP IDENT PLATE USING J2 HIGH CHARACTERS AS SHOWN BELOW.
P/N: 1450293-I
NAME:
CONTR NO:
INSP:
S/N:
- 11 FILL IN CHARACTERS USING BLACK PAINT (NO SPEC REQD).
- 12 BOEING VERTOL CO.
PHILA, PA 19142
CODE IDENT NO. 77272
- 13 A LIGHT COAT OF OIL PER MIL-L-780B OR MIL-L-23639 TO BE APPLIED TO ALL STEEL SURFACES.
- 14 SUGGESTED SOURCE OF SUPPLY
TUBE SALES CO. CHERRY HILL, N.J. 08034-2209. CODE IDENT NO. "D06B."
- 15 MAT'L ALUMINUM TUBING TYPE 6061-T6511
PER VW-T-700 "QO" OR A-QO-220.
- 16 THE 1450293-I ALIGNMENT FIXTURE ASSY HAS BEEN SUCCESSFULLY DEMONSTRATED PER TEST AND FUNCTION DEMONSTRATION REPORT NO. 41-428F ON 7 JUNE 1985.

[illegible]

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-1	---	414-100	M4001 - M4999				
+1	---	CH-47D	M3004 - M3999				
PART NUMBER	NEXT ADDY	USED ON	EFFECTIVITY			DWG SH NUMBER	
APPLICATION							

THIS DRAWING INCLUDES INFORMATION PROPRIETARY TO BOEING VERTEC COMPANY AND SHALL NOT BE REPRODUCED OR USED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF BOEING VERTEC COMPANY. NO PART OF THIS DRAWING IS TO BE REPRODUCED OR USED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF BOEING VERTEC COMPANY. NO PART OF THIS DRAWING IS TO BE REPRODUCED OR USED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF BOEING VERTEC COMPANY.

INTERNATIONAL TELEPHONE TELEGRAPHIC ADDRESS TELEPHONE NUMBER TELETYPE ADDRESS CABLE ADDRESS FAX NUMBER MAILING ADDRESS FAXED NUMBER		NAME AND ADDRESS NAME ADDRESS CITY AND STATE ZIP PHONE NO. () FAX NO. () TELETYPE NO. () CABLE NO. () MAILING ADDRESS FAXED NUMBER		COUNTRY CODE MAILING CODE NAME ADDRESS CITY AND STATE ZIP PHONE NO. () FAX NO. () TELETYPE NO. () CABLE NO. () MAILING ADDRESS FAXED NUMBER		BOEING VERICA COMPANY PROJECT/DELIVERY PERIOD/STATUS FIXTURE ALIGNMENT COLLECTOR GEAR, CODES XMSN J 77272 14560293 MAULTALL & NORTON 10 OF 1	
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